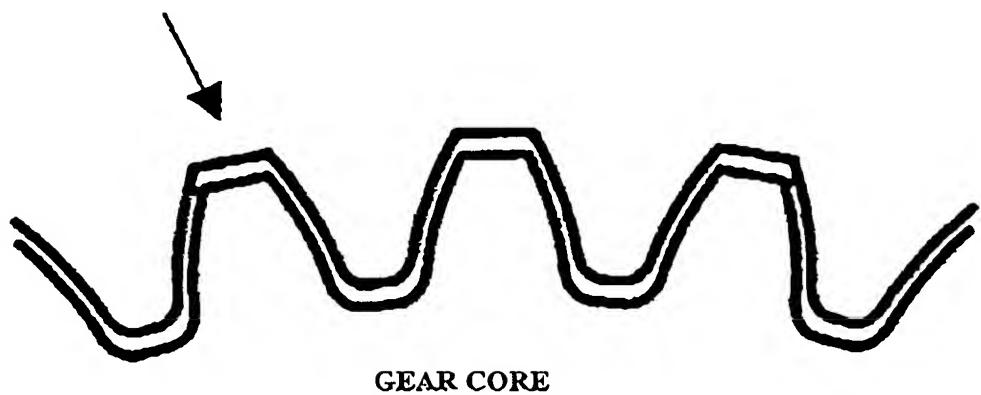
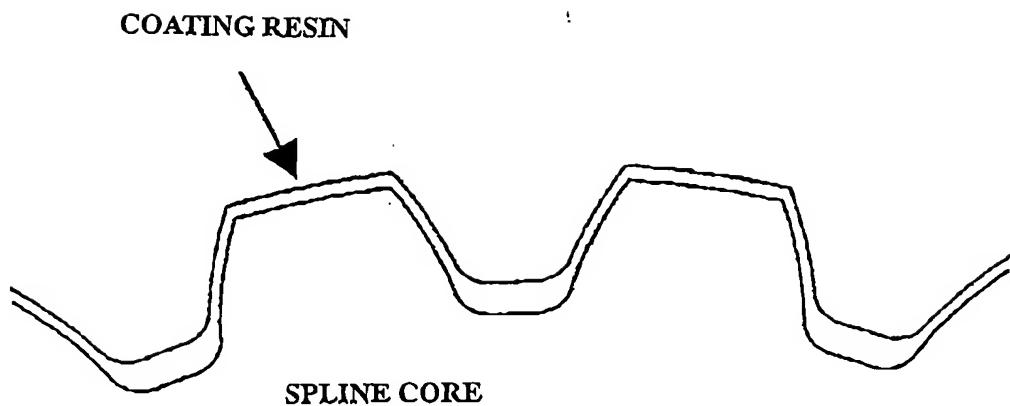


BEST AVAILABLE COPY**FIG. 1****COATING RESIN****GEAR CORE**

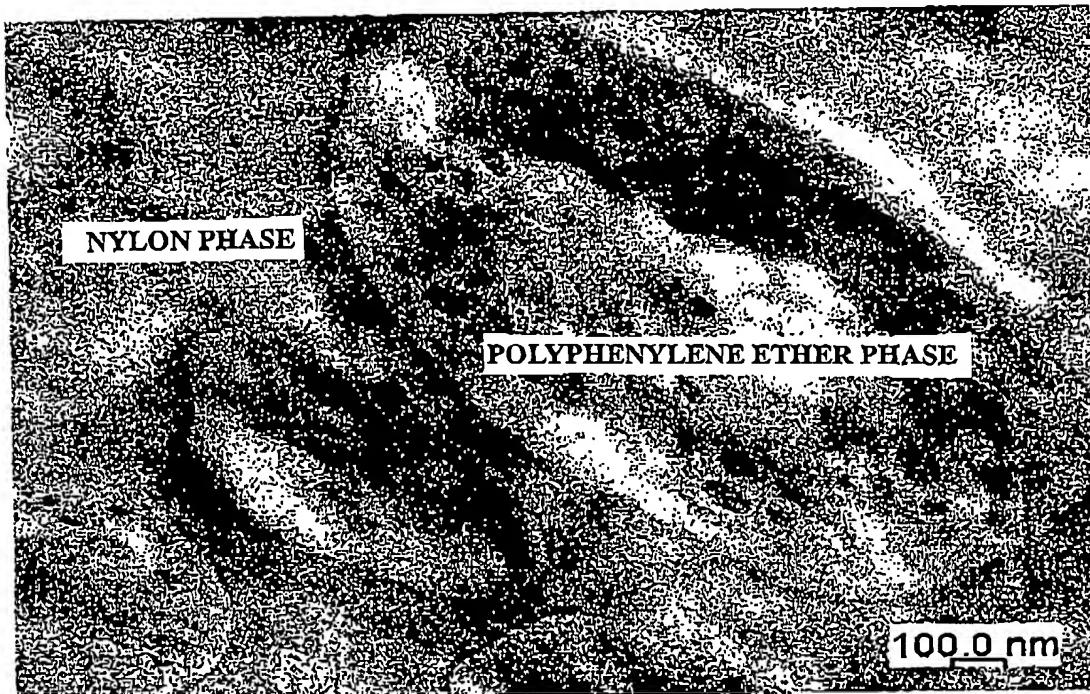
REST AVAILABLE COPY

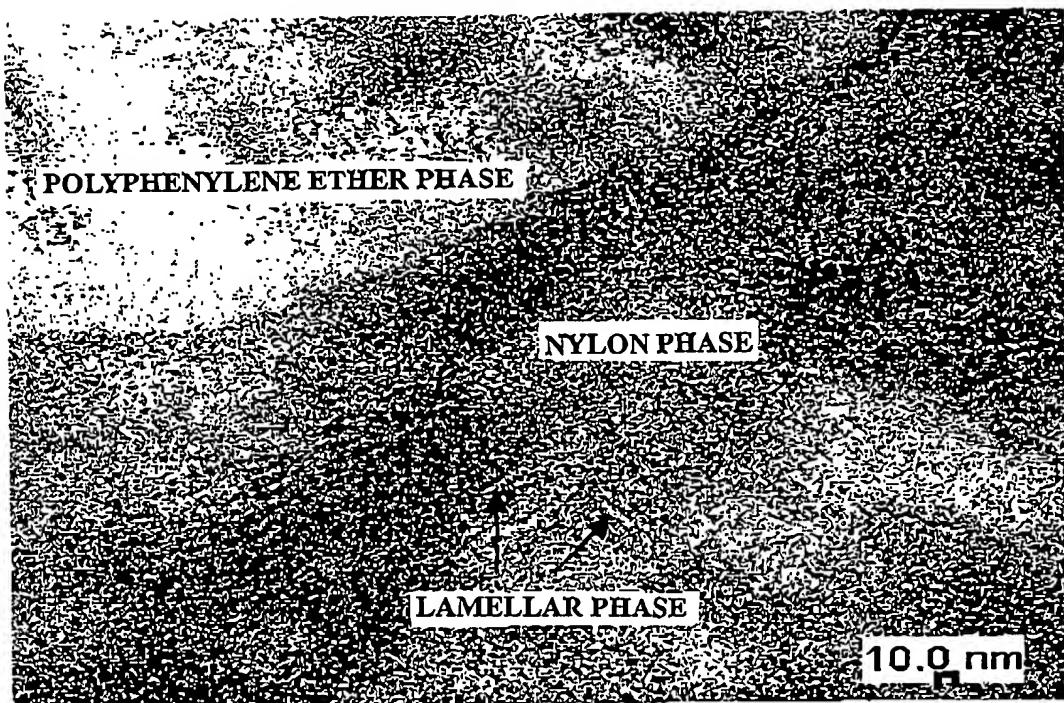
FIG. 2



BEST AVAILABLE COPY

FIG. 3



BEST AVAILABLE COPY**FIG. 4**

BEST AVAILABLE COPY**FIG. 5**